



Siduri, named for the Babylonian goddess of wine, specializes in cool-climate Pinot Noir from growing regions across California and Oregon. Winemaker Adam Lee's constant pursuit of Pinot perfection has led to long-standing relationships with top growers in premier appellations from Oregon's Willamette Valley to California's Santa Barbara County.



2020 PINOT NOIR MACHADO VINEYARD

Located in the cooler Western portion of the Sta. Rita Hills adjacent to Clos Pepe, the Machado Vineyard is planted on sandy loam soils that limit vine vigor and promote soaring aromatics that jump from the glass. Planted in 2008 to a unique mix of Dijon 459, Pommard and Mt. Eden, Machado's rolling hills are ideally suited to a Pinot Noir - showcasing crunchy red fruit and savory saline nuances.

AROMATICS: Bing cherry, Strawberry, Rose petal, Allspice

PALATE: Cranberry, Cherry, Black tea, Sage

ALCOHOL: 13.8% | **TA:** 6.1 | **PH:** 3.59

AGING: 25% new French oak for 10 months

CLONES: Pommard and Mt. Eden

VINTAGE NOTES

The 2020 growing season in the Sta. Rita Hills produced lower than average fruit yields with the signature long hang-time on the vine that makes Sta. Rita Hills Pinot Noir shine. A dry winter and warmer than average summer propelled the typically long and leisurely growing season in the Sta. Rita Hills, producing wines with rich, ripe flavors and outstanding depth and palate weight. The slightly lower crop yield also trended towards smaller berry size and as a result, great color intensity and structure in the resulting wines.

WINEMAKING NOTES

Pommard sections were fermented with 25% whole cluster, adding earthy notes, while Mt. Eden was fully destemmed and added fresh strawberry notes. Light on its feet and elegant, the Machado vineyard does not like much new oak and expresses itself out of the glass beautifully.

