



## ANDERSON VALLEY PINOT NOIR

Siduri's first ever wine produced back in 1994 was from a vineyard in Anderson Valley. Over two decades later, we find ourselves returning to source beautiful Pinot Noir from this cool-climate region located 1.5 hours Northwest of our winery in Santa Rosa. Our first vintage of this blend from Anderson Valley comes from vineyards located at the South end of the valley - in the quaint town of Boonville - to vineyards at the "Deep End," closer to Navarro. With elevations reaching up to 2000 feet, combined with cooler weather throughout the year, our vineyard sites give us plenty of highly concentrated Pinot Noir with stellar acidity and color.

### 2017 VINTAGE

We pretty much saw it all in 2017- early in the year, there was an epic amount of rain. The Spring and Summer were relatively cool leading up into August; then, Labor Day weekend, temperatures spiked and sent everyone (including the grapes!) into a frenzy. It was a fast and furious harvest, compacted into roughly 5 weeks. Our Anderson Valley vineyards were some of the last picks to be trucked into the winery, arriving on Friday, October 6th, 2017. Two days later, we faced the devastating fires that took over most of Sonoma and Napa Counties. Luckily, all of our grapes had been picked and delivered to the winery before then, and were tucked away, happily fermenting in the cellar. Due to the surrounding fires, we couldn't access the winery for 3 days, and had lost power and gas for about a week. Our team was able to get in to the winery to do the bare minimum work, just to make sure the ferments were okay.

### WINEMAKING NOTES

The 2017 Siduri Anderson Valley Pinot Noir comes from three of our favorite vineyards in Anderson Valley. The dark, concentrated fruit was cold soaked for an average of four days, followed by a mix of punch-downs and pump-overs during the length of fermentation. Aged for 15 months in 35% new French oak, this wine has aromas of warm oak spices such as nutmeg and cinnamon, followed by pomegranate, black plum, fresh boysenberry, Portobello mushroom, chestnut, sage, chamomile, and forest floor. The flavors include tart red plum, raspberry, and red currant. Bright acid leads at the front of the palate with a full, juicy texture in the middle. Fine and focused tannin adds length to the finish.

Alcohol: 14.1%

TA: .58

pH: 3.52



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