



*Siduri, named for the Babylonian goddess of wine, specializes in cool-climate Pinot Noir from growing regions across California and Oregon. Our winemakers' constant pursuit of Pinot perfection has led to long-standing relationships with top growers in premier appellations from Oregon's Willamette Valley to California's Santa Barbara County.*



## 2023 PINOT NOIR STA. RITA HILLS

The 2023 Sta. Rita Hills Pinot Noir was sourced from the beautiful Highway 246 corridor of the Sta. Rita Hills. The complimentary vineyards of John Sebastiano, Hapgood and the Perilune Vineyard – planted on steep slopes of Botella clay loam with sandy flatland below – proved to be wonderful blend partners. These three vineyards blended seamlessly to offer flavors of the full spectrum of red, blue and black fruits. Additionally, the finely tannic structure of the wine weaved the flavors together against a backdrop of fresh acidity that made this wine one of our favorites of the 2023 vintage. This wine is sure to be a crowd pleaser and is a celebration of the beautiful 2023 vintage in the Sta. Rita Hills.

**VINEYARDS:** Perilune, John Sebastiano, Hapgood

**AROMATICS:** Maraschino cherry, mulberry, loam

**PALATE:** Raspberry, sage, wood ear mushroom

**ALCOHOL:** 14.2% | **TA:** 5.6 | **pH:** 3.6

**AGING:** 10 months, 25% new French oak

**CLONES:** 459, Mt. Eden

### VINTAGE NOTES

Like many areas in California, the Winter and Spring gave us much needed relief from drought, and in the case of the Sta. Rita Hills, the amount was a record. This rain leached through the soil profile and liberated micronutrients, leading to strong vines that enjoyed a cool Spring and Summer. The 2023 vintage proved to be the coolest since 2011, with October providing a brief warmup that kicked off the harvest, which began on October 7th and did not finish until early November. Overall, the entire Sta. Rita Hills winegrowing community is thrilled with what 2023 yielded. The wines are incredibly fresh, with velvet tannins and that beautiful bright, oceanic freshness that Sta. Rita Hills Pinot Noirs provide. The wines are packed with flavor and elegant, with a balance that will age gracefully for many years.

