



*Siduri, named for the Babylonian goddess of wine, specializes in cool - climate Pinot Noir from growing regions across California and Oregon. Winemaker Adam Lee's constant pursuit of Pinot perfection has led to long - standing relationships with top growers in premier appellations from Oregon's Willamette Valley to California's Santa Barbara County.*



## 2021 PINOT NOIR SIERRA MAR VINEYARD

The Sierra Mar Vineyard is one of the southernmost sites in the Santa Lucia Highlands for Siduri. As such, the site usually gets a later start to the growing season, but the maturity of the fruit catches up a bit more quickly as the season progresses.

**APPELLATION:** Santa Lucia Highlands

**AROMATICS:** Boysenberry, Crushed Rock, Dried Rose

**PALATE:** Black Cherry, Incense, Cola

**ALCOHOL:** 14.7% | **TA:** .64 | **PH:** 3.39

**AGING:** 40% new French oak for 14 months

**CLONES:** 23, 777 & Pisoni Selection

### VINTAGE NOTES

The 2021 vintage in the Santa Lucia Highlands was one of the finest in recent memory. The weather was mild and uneventful throughout the growing season. Picking began the first week of October and carried on at a leisurely pace, with no heat spikes or threats of rain to disrupt winemakers' plans. In classic Santa Lucia Fashion, not only did we have to wait for sugars to rise, but for acids to fall as well. The flavors and aromas resulting from this well practiced balancing act are fresh and effusive, and we are thrilled with the 2021 vintage of Santa Lucia Highlands Pinot Noirs.

### WINEMAKING NOTES

Sierra Mar is always a little slow at the start of the growing season but matures at a quicker rate than most of our vineyards due to its location on the southernmost site in Santa Lucia Highlands. Sierra Mar could be called the Cabernet Sauvignon lover's Pinot Noir due its weight, texture and combination of clones 23, 777 and the Pisoni Selection. We also let the tannins of Sierra Mar mellow in barrel for 14 months prior to bottling.

### ACCLAIM

**93** POINTS | J.D., August 2023 | **JEB DUNNUCK**

