

Siduri, named for the Babylonian goddess of wine, specializes in cool-climate Pinot Noir from growing regions across California and Oregon. Our winemakers' constant pursuit of Pinot perfection has led to long-standing relationships with top growers in premier appellations from Oregon's Willamette Valley to California's Santa Barbara County.



## 2022 PINOT NOIR SANTA LUCIA HIGHLANDS

The Santa Lucia Highlands has often been referred to as the "Spiritual Home of Siduri" — meaning that while the winery is located in Sonoma County, some of our longest standing relationships in vineyards — and some of our best wines — are located on this narrow stretch of benchland overlooking the bountiful Salinas Valley. Vineyards like Rosella's, located in the "sweet — spot" in the middle of the cooler part of the AVA contributes freshness and vibrant acid, while vineyards like Garys' contribute dark fruit and structure. Soberanes, Sierra Mar and Kitewinder round out the blend with their own personalities, creating a wine that is truly representative of this incredible place to grow Pinot Noir.

VINEYARDS: Kitewinder, Sierra Mar, Soberanes, Garys', Rosellas

AROMATICS: Raspberry, turned Earth, allspice

PALATE: Black plum, blueberry, almond

ALCOHOL: 14.5% | TA: 5.3 | PH: 3.71

AGING: 25% new French oak for 10 months

CLONES: Pommard, 115, 667, 777, 828 and Pisoni Selection

## VINTAGE NOTES

The 2022 growing season in the Santa Lucia Highlands began with a slightly later than usual bud break, with a bloom period that was generally warm and dry, which promoted even fruit set. The "main event", so to speak, was a prolonged heat wave that began on Labor Day Weekend and lasted for several days. Leaning upon lessons we've learned by being in the same vineyards over the past two decades in the Santa Lucia Highlands, we picked the fruit prior to any dehydration set in, promoting freshness and balance. The quality of the 2022 vintage wines from Santa Lucia Highlands are impressive — the signature acidity of SLH sails through the finish, balancing the weight and richness of the fruit. Harvest was fast and furious, with all the fruit coming in over a two week period — but the wines show excellent balance and seamlessness.

## WINEMAKING NOTES

Each vineyard section was vinified separately, with some whole — cluster fermentations on sections with more lignified stems — of which we had plenty of due to the long hang times in Santa Lucia in 2022. The 2022 vintage provided tremendous freshness and ample acidity — a vintage that will age beautifully.

