



*Siduri, named for the Babylonian goddess of wine, specializes in cool-climate Pinot Noir from growing regions across California and Oregon. Winemaker Adam Lee's constant pursuit of Pinot perfection has led to long-standing relationships with top growers in premier appellations from Oregon's Willamette Valley to California's Santa Barbara County.*



## 2018 PINOT NOIR LA ENCANTADA VINEYARD

The 2018 La Encantada Vineyard Pinot Noir comes from a vineyard on the western side of the Sta. Rita Hills AVA. Located seven miles from the Pacific Ocean, the La Encantada Vineyard sits at about 450 feet of elevation and is planted to some of the most sought-after Pinot Noir Grapes in the appellation. This cool climate site runs along the Santa Ynez Valley, and has an east-to-west mountain range that pulls in the maritime air, resulting in a longer and cooler growing season. The fruit benefits from a long hang time on the vine, resulting in distinct, complex characters, as well as a true varietal expression. This incredible site provides fruit of unquestionable quality and is why we are excited for the 2018 La Encantada Vineyard Pinot Noir.

**APPELLATION:** Sta. Rita Hills

**AROMATICS:** Smoked salt, red berries, plum, and dried herbs

**PALATE:** Elegantly soft and savory, with fresh red cherry, cranberry, and baking spices

**ALCOHOL:** 14.2% | **TA:** .61 | **PH:** 3.40

**AGING:** 50% new French oak, 8 months

### VINTAGE NOTES

The 2018 Santa Barbara County growing season was exceptionally long and cool, even by Santa Barbara standards. The consistently cool weather allowed for a longer than normal hang time and the perfect blend of phenolic and sugar ripeness with excellent acidity retention. This shows through in the vibrant acidity, lush fruit, and soft tannins on the palate.

### WINEMAKING NOTES

The 2018 La Encantada Vineyard Pinot Noir was harvested from four different blocks and is a blend of three different Pinot Noir clones: 667, 777, and Pommard. All three clones bring different aspects to the blend, making for a very complex single vineyard wine. The 2018 La Encantada Vineyard Pinot Noir aged in 50% new oak for a total of 8 months before bottling unfined and unfiltered.

