

### Dear Siduri Club Members,

As I write this, we are in the early stages of veraison here in the Russian River Valley – a time in which we begin to eagerly anticipate the upcoming harvest. This year has proven to be challenging in so many ways, but I consider myself lucky to have an "escape hatch" of sorts when it comes to spending time in the vineyard and the cellar. There is a lot of hope and optimism that the 2020 harvest will deliver some outstanding wines – I'm starting to see glimpses of that already. I'm excited to create some of our own, albeit smaller, headlines for 2020 – and in a couple years I'll be writing to you with fond memories of the wines we crafted at Siduri this year.

Looking back, the 2018 vintage was a winemaker's dream – and this release offers so much breadth and depth into what made the year so remarkable from the Santa Rita Hills all the way up through the Willamette Valley. Even weather, slow ripening and a modest pace at harvest led to wines with outstanding freshness and balance that make them so delicious now – but have structure and backbone to age on for many years. I hope you enjoy these wines as much as I do and you're able to share them with your favorite meal or your favorite person. I'd also like to extend the invite to enjoy them with me with a virtual tasting. One of my favorite things about making wine – and I suppose life in general – is sharing my passion for these wines and the stories behind them with whoever will listen.

Thank you so much for your continued support of Siduri. This difficult time will pass, and when it does, I can't wait to host you at the winery and offer the hospitality and human connection we've all been missing.

Cheers, Matt Revelette and everyone at Siduri

### Fall 2020 Release Wines

Wine:	Retail:
2018 Zena Crown Vineyard Pinot Noir	\$65.00
2018 Pratt-Sexton Vineyard Pinot Noir	\$55.00
2018 Parson's Vineyard Pinot Noir	\$55.00
2018 Lingenfelder Vineyard Pinot Noir	\$55.00
2018 Ewald Vineyard Pinot Noir	\$55.00
2018 Gary's Vineyard Pinot Noir	\$65.00
2018 La Encantada Vineyard Pinot Noir	\$50.00
Additional Release Wines available to add on to shipment:	
2018 Van Der Kamp Vineyard Pinot Noir	\$55.00
2018 Soberanes Vineyard Pinot Noir	\$55.00

# **Tasting Notes**

### 2018 Zena Crown Vineyard Pinot Noir

Willamette Valley

From a vineyard perched high in the hills of Eola-Amity within the Willamette Valley the 2018 Zena Crown Vineyard Pinot Noir features an elegant mix of red and black cherry, with accents of sandalwood and spice.

### 2018 Pratt-Sexton Vineyard Pinot Noir

Sonoma County

The Pratt Sexton Vineyard is a unique hillside vineyard west of the town of Sebastopol that benefitted greatly from a long stretch of dry and mild days during the harvest season of 2018. The charming bramble-fruit character jumps from the glass, accentuated by dried herbs and anise.

### 2018 Van der Camp Vineyard Pinot Noir (Add On)

Sonoma Mountain

This is such a distinctive wine – the generous fruit is accented by some gorgeous aromatic notes like forest floor, underbrush and smoked meat. This is also a wine that is incredibly versatile when it comes to food pairings.

# 2018 Parsons Vineyard Pinot Noir

Russian River Valley

The 2018 Parsons Vineyard Pinot Noir shows juicy blackberry, black raspberries and cola notes on the nose, with the fruit gaining traction towards a long, seamless finish. The 2018 highlights the beautiful fruit notes from the 777 and 115 clones, anchored by more earthiness from whole-cluster fermented Pommard clone, which weaves in more complexity.

## 2018 Lingenfelder Vineyard Pinot Noir

Russian River Valley

Always our last vineyard to pick in the Russian River Valley, The 2018 vintage of the Lingenfelder Vineyard is wonderfully lush up front, with dark fruit notes from the Martini clone given lift by the more floral Pommard clone. The ample palate weight is framed by elegant acidity that tightens the finish.

### 2018 Ewald Vineyard Pinot Noir

Russian River Valley

The Ewald vineyard does not like to be picked ripe and makes much more interesting wines if it is picked on the early side. The 2018 is a great example of this – showing bright, fresh cherry aromatics and subtle spice on the nose, with silky tannins and freshness from the acid.

# 2018 Gary's Vineyard Pinot Noir

Santa Lucia Highlands

Rich and full bodied, the wine shows cherry, dried cranberry and orange zest aromatics that lead to a rich and juicy midpalate and a long, lingering finish.

### 2018 La Encantada Vineyard Pinot Noir

Sta. Rita Hills

This Pinot Noir shows dark bramble fruit which is backed by earthiness and baking spices. A charming wine that lives up to the name of the vineyard, the 2018 La Encantada Pinot Noir is a delicious highlight of the Santa Rita Hills.

### 2018 Soberanes Vineyard Pinot Noir (Add On)

Santa Lucia Highlands

The 2018 delivers beautiful dark fruits with hints of underbrush, finishing with a fresh burst of cleansing acidity. A gorgeous Pinot Noir from an excellent vintage that I can't wait to get a few years of bottle ageing on.