



# SIDURI WINES

## **2004 Muirfield Vineyard Pinot Noir**

By focusing solely on Pinot Noir from the most prestigious vineyard sites in California and Oregon, and by vinifying each barrel separately by lot, clone, yeast and cooper, we champion individuality of place and intensity of flavor in each wine we produce

### **Production & Technical Data**

pH	3.97
ta	.45
alc.	14.1

100% French Oak Barrels

261 Cases

### **Winemakers' Comments**

We have a long track record with the Muirfield Vineyard in Oregon's Willamette Valley. The Muirfield Vineyard was our first Oregon Pinot vineyard back in 1995. Bob Grimes, the vineyard manager, was actually in our wedding. Having such a long-standing relationship has several advantages foremost amongst them being that we have been able to see the fruit over a variety of vintages and have learned how to best take advantage of what Mother Nature give us.

The 2004 vintage in Oregon is best described as "typical." After an extremely hot 2003 vintage, 2004 was cooler without any pronounced heat spikes. This allowed us to harvest at a somewhat leisurely pace when the flavors truly tasted best. We picked the grapes between October 1 and October 6th at sugars from 23.6 to 25.2 brix. Yields were tiny averaging just under 1.4 tons per acre.

We always try to be particularly stingy with how many barrels we use on our Oregon single- vineyard wines. This assures that their quality is always the highest possible. In the case of the 2004 Muirfield Pinot Noir only 32% of the barrels made the cut for the single vineyard wine. The resulting wine is one of our most elegant and well balanced offerings. Refined blue and blackberry flavors fill the mouth on entry along with a spicy, slightly herbal character on the finish. The wine glides along the palate and finishes with smooth, but subtle tannins.

**"To drink Siduri is to drink some of the best Pinot Noir  
made in America today."**

**- Matt Kramer, New California Wine**

**"One of My Favorite Wineries"**

**- Robert M. Parker, Jr.**