



SIDURI WINES

2003 Sapphire Hill Vineyard Pinot Noir

By focusing solely on Pinot Noir from the most prestigious vineyard sites in California and Oregon, and by vinifying each barrel separately by lot, clone, yeast and cooper, we champion individuality of place and intensity of flavor in each wine we produce

Production & Technical Data

pH	3.98
ta	.551
alc.	14.6

88% new oak, Francois Freres,
Remond, Seguin Moreau,
Rousseau

**“To drink Siduri is to drink some of the best Pinot Noir
made in America today.”**

- Matt Kramer, *New California Wine*

“One of My Favorite Wineries”

- Robert M. Parker, Jr.