



SIDURI WINES

2003 Pisoni Vineyard Pinot Noir

By focusing solely on Pinot Noir from the most prestigious vineyard sites in California and Oregon, and by vinifying each barrel separately by lot, clone, yeast and cooper, we champion individuality of place and intensity of flavor in each wine we produce

Production & Technical Data

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|------|-------|
| pH | 3.69 |
| ta | .546 |
| alc. | 15.22 |

Winemakers' Comments

The Pisoni Vineyard in Monterey's Santa Lucia Highlands is owned by legendary Pinot Noir guru Gary Pisoni. Siduri enjoys the unique opportunity as the only winery (other than Pisoni) to have access to *three* different blocks within the vineyard: **Big Block, Hermanos, and Tina's**. Year after year, the grapes we select from Pisoni Vineyard produce some of our darkest, richest and most sublime Pinot Noir.

This wine was cold soaked for 5-7 days, fermented up to 14 days and aged in 100% French oak for nine months.

Our 2003 Pisoni Vineyard Pinot Noir is a deeply colored, rich and intense wine showing layers of black fruit, blueberry and oak tinged creaminess. Focused tannins and concentrated flavors lead to a long, rich finish. Drink now through 2010.

"To drink Siduri is to drink some of the best Pinot Noir made in America today."

- Matt Kramer, New California Wine

"One of My Favorite Wineries"

- Robert M. Parker, Jr.